

VIOLET HILL PIT

AND
HAUL ROUTE
(OPTION 2)

TRAFFIC REPORT (TIS) AIR QUALITY AND NOISE EVALUATION

March 2, 2017



Natural Heritage Mitigation

The following actions are recommended and are included on the site plans to mitigate and protect natural features on and within 120m of the Greenwood Violet Hill Pit site:

Endangered and Threatened Species

- The Species at Risk List for Ontario will be reviewed annually to determine if newly listed species are present or have the potential to be found within the extraction limit.
- Prior to striping the area to be cleared will be surveyed Prior to singing the area to be claimed to be surveyed ourling appropriate survey time periods by a qualified professional for the presence of endangered and threatened space below elecations durings will be kept on the at the pit site and will be provided to CMINFFT an endangered or threatened species for bound. If required, approvals all thin stations will be obtained with the provided of the control of the co
- under the Endangered Species Act and/or amend made to the site plan as necessary.

- Butternut

 Each of the 30 known Butternut will be clearly marked and numbered to assist with future identification and the satablishment of appropriate satbacks.

 A minimum 25 m setback between the extraction initial and the drip line of the north woodland where 26 Butternut were found will be established and dearly
- Prior to any operation occurring within the idenced area Prior to any operation occurring within the icences at the operator will demonstrate to the satisfaction of OMNRF, that the Endangered Species Act and all requirements related to protecting Buttemut and their
- habitats have been met.
 This will accomplished by:

 A search for new and previously identified Butternut both within and within 25 m of the proposed extraction limit by a qualified professional using OMNRF search protected.
- Initio y a quambra protocols.

 Numbering and clearly marking all Buttemut found.

 Completing a health assessment by a qualled

 Butternut health assessor on all Butternut found.

 Submitting the results of the Butternut health assessments to OMNRF within 30 days of completing
- he assessments. Seeking appropriate authorization under the

Barn Swallow

- Greenwood Aggregates Limited has registered with the OMNRF a Notice of Activity, to "Alter a Structure" that is
- x-102-000000340, Prior to any land clearing within the licenced area and prior to removing the barn, all the exemption guidelines to protect Barn Swallow habitat outlined in the Endangered Species Act O. Reg. 242/08 Section 23.5 will be adhered to.

Bobolink and Eastern Meadowlark
 Exclude the natural vegetation communities including the cultural meadows along the north-west and west boundaries of the licenced area from the extraction limit.

Bat Species Exclude the on site north and south woodlands and

- potential bat maternity habitats from the extraction limit. Ensure a minimum 30 m setback between the extraction
- limit and the drip lines of any woodland community on or

- Significant Woodlands

 Exclude the north and south woodlands from the extraction limit.

 Ensure a minimum 30 m setback from the drip lines of all woodlands on the site and their adjacent components, implement dust central measures as required to protect vegetation and wildlife within woodlands.

Significant Wildlife Habita

Shrub/Early Successional Bird Breeding Habitat

• Exclude the natural vegetation communities including the cultural thickets along the west boundary of the licenced area from the extraction limit.

- Eastern Wood Pewee

 Exclude the north and south woodlands from the
- Exclude the north and south woodlands from the extraction limit.

 Ensure a minimum 30 m setback from the drip lines of all woodlands on the site and their adjacent components. vegetation and wildlife within woodlands.

Recycling

- Fish Habitat

 Store fuel and maintain equipment in a fuel and maintenance area in accordance with Provincial legislation.
- legislation.

 Prepare a Spills Response Plan that will be implemented and enforced to protect water quality.

 Monitor groundwater as described in the "Proposed Violet Hill PIC Combined Level 1 Level 2 Hydrogeological Assessment" by Whitewater Hydrogeology Ltd., 2015.

Recycling of asphalt and concrete will be permitted or Recycling or uspirula and concrete was operations this site.

Recyclable asphalt materials will not be stockpled within:

30m of any water body or man-made pond; or

2 m of the surface of the established water table.

Any rebar and other structural metal must be removed from the recycled material during processing and placed.

In a designated scrap pile on site which will be removed on an on-going basis.
Removal of recycled aggregate is to be ongoing.
Once the aggregate on site has been depleted there will be no further importation of recyclable materials.

permitted.

Once final rehabilitation has been completed and approved in accordance with the site plan, all recycling operations must cease.

- removal or overourden typically occurs wice per year, once during late Fall or early Spring, and a second time during late summer. The duration of the activity is 1-2 weeks. The actual timing and duration may vary
- 6. Clean Inert fill may be imported to facilitate the seatablishment of screening berms around the site. The scenses must ensure that the materials tested at the source, before It is deposited on-site, to ensure that the material meets the Ministry of the Enwhoment and Climate Change (MOECC) ories under Table 1 of MOECC's Solls, Ground Water and Sedment Standards for use under Part XV.1 of the Enwhomental Protection Act, Sampling results will be provided to MINRF upon request.
- Material movement from Operating Areas D and E shall only be through Area A, and the main entrance. Site-to-site access shall be by a controlled crossing of 30 Sideroad with gates and stop signs,

water recharge areas. Refer to Page 3, Progressive and Final Rehabilitation Plan. There will be no water

diversion or points of discharge from the site See Noise Control Measures for hours of operation.
 All fuel will be stored within the Stationary Crushing,

28 February, 2017

Gravel pit extraction will remain 5 metres above the established water table. As a result, there is no risk of an interference with any existing private water wells.

Hydrogeology

Pit Floor Elevation
The water table elevation across the sile ranges between 406; mast in the south to 413,5 mast in the north, Due to the geological conditions, the pit thor will range at elevations between 411 mast in the south and 420 mast in

Aggregate Washing
Site operations will include an on-alle washing facility
consisting of a fixed closed loop system, which will recycle
water in ponds perched above the water table. Appropriate
approveds under the Ontarto Water Resources Act will be
obtained to allow for the use of water in day-to-day
onerations.

- Compliance Monitoring Program

 1. Manual water levels shall be completed monthly at all on-site groundwater monitoring wells between March and November of each operating year.
- Continuous water levels and temperatures shall be collected at groundwater monloring wells MW2, MW5, MW11, and MW13 between March and November of
- www.i., and www.i.seeveen warch and not recention of each operating year.

 A selection of representative domestic water wells located within 500 m of the extraction area should be included in the groundwater monitoring program if they meet the selection criteria, which includes: wells are in compilance with Ontarb Regulation 903 (as are in compliance with Ontato Regulation 903 (as amended), are accessible, and constructed in the overburden sculfar. Prior to operations, water samples shall be collected from the participating domestic water wells and analyzed for general chemistry, major anions, oil and grease, and bacteris. Subsequent samples shoult be collected and analyzed on an annual basis at the end of the operational season (late fail). Confinuous water levels should be collected from each domestic well and the data retrieved on a semi-annual basis.

 An annual report summarizing the findings of the groundwater monitoring program for the operational season shall be prepared and submitted to the MINRF by June 1st of the following year.
- June 1st of the following year.

Dust Control Measures

- Travel speeds for trucks, scrapers, baders, and any other equipment at the site will remain below 35 km/hr on paved roads and 20 km/hr on unpaved roads.
 All truck loads will be tarped/covered before leaving the
- The site entrance and exit will be swept as necessary to
- The site entrance and exit will be swept as necessary to minimize tracking of dust off-site.
 In the event of dust complaints, the complaint will be clirected to the Site Supervisor, who will follow the protocols outlined in the Greenwood Complaints Procedures document which is kept on-site.
 A water truck will be employed to moisten ground surfaces to minimize dust, Additional watering will occur when significant dust plumes are observed trailing from trucks or otherwise migrating diff-site.
 Other commercial dust surpasses to make the employed.
- Other commercial dust suppressants may be empl at the discretion of the Site Supervisor should dust ents may be employed
- at the discretion of the Site Supervisor should dust issues persist.

 7. Extraction shall be suspended at the discretion of the Site Supervisor if the condition of the pit is dry and dusty and the wind is sufficient to cause who-spread visible erosion of the open face with plumes directed off-site. The site will maintain all water fruck and vaters grazy equipment in good working order to ensure reliability of operation.

 9. Weather reports will be checked day to plan for post direct yourself one prostitions.
- weather reports will be checked daily to pain for next-day operations and valeting nessive as a standard operating procedure and should be kept on size in a conspicuous location and used for staff training and

Spill Contingency Plan

- In case of accidental spill of petroleum products, the following contingency plan will be activated:
 A) The Ministry of Environment and Climate Change and surrounding landowners will be notified.
 B) For a leakage, immediate action will be taken to stop If At the same time, measures will be taken to prevent the spread of the leak (i.e., construction of a bern, digging of a clich). If it is a spill shirth measures as mentioned for preventing the spread of a leak will be
- International organization of the second of oumpling or skimming or both. D) The soil in the area affected by the spill or leak will be
- removed.

 E) The contaminated soil, the recovered spill and water will be disposed of by Greenwood Aggregates Limited at locations prescribed by the Ministry of Environment and Climate Charge.
- Climate Change.
 The following will be available at the sile:

 I) A skimming device (where open water exists)

 II) A deset pump

 III) Portable containers
- All liquid petroleum products will be stored onsite in accordance with applicable regulations.

 Fuel storage will be inspected for leaks on a weekly
- 4. Fuel storage will be made and a few basis.
 5. During the fueling of equipment, the area in question will be inspected for leaks and spills.
 6. If a spill volume of 5 litres or more, the Spills Action Centre established by the M.O.E.C.C. 1-800-268-8060 will be contacted immedately.
 7. The licensee shall take reasonable measures to stop or control the still.
- control the split.

 8. A qualified person shall inspect the split site and
- complete a general assessment of the area affected.

 The licensee shall implement remedial measures recommended by the qualified person and/or the
- M.O.E.C.C.

 A written report of the incident will be prepared and submitted to the M.O.E.C.C., Town and M.N.R.F.



VIOLET HILL PIT

Part Lots 30, 31 & 32, Conc. 4 E.H.S. Town of Mono **Dufferin County**

ENTRANCE OPTIONS

Noise Control Measures

- Hours of operation are 7.00 to 19.00 Monday to Edday Loading and shipping only is allowed beginning at 6:00 am Monday to Friday and 6:00 to 12:00 on Saturdays.
- Receptor 17 must be vacated prior to commending any extraction activities on the site.
- extraction activities on the site.

 A Receptor 18 must be vacated prior to commending extraction activities in the south portion of the site.

 5. The sound emission level for all pices of equipment used for construction activities inducing site preparation and rehabilitation must comply with the first southed in MCECC Publication NPC-115, "Construction."
- pment struction and rehabilitation admiles can only occur
- 5. Construction and rehabilitation activities can only occur during the daylime period (Lie, 0.700 to 1980 hours). Monday to Friday. There is to be no construction on weekends or on Statutory holdsys.
 7. Berns must be constructed as shown on the Operations Plan. The berns can be constructed and removed according to the timings shown on the bern sequencing details. The berns required for any area must be constructed prior to extraction commending within that area. For example, if extraction is to commence in Area. A, then the berns required for Area A must be constructed prior to this extraction, if extraction were to move to Area B prior to extracting all of Area A, then the berms for both Areas A and B are required prior to
- berms for both Areas A and B are required prior to extraction commercing in Area B.

 Portable crushing and screening activities cannot occur within 300 m of the southers scromer of Area B and within 150 m of the southern limit of Area E. See Operations Pfan.

 Permanent processing plant is to only operate within the area shown on the Operations Plan. The permanent processing plant is to be installed at a ground elevation of 422 mast to take a devantage of the accusation of 422 mast to take a devantage of the accusation of 422 mast to take a devantage of the accusation of 422 mast to take a devantage of the accusation.
- 0. The direction of extraction is to be as shown on the
- Operations Plan.

 1. The amount of equipment and the corresponding maximum sound emission levels are not to exceed the values indicated in the table below.

- 12.if additional or other equipment is to be used on the site for non-construction or non-rehabilitation advises, the noise impact assessment needs to be updated and any mitigation recommendations implemented prior to this equipment operating on the site.

 13. One off-site noise audit measurement is to be completed at the commencement of the operation and after reaching a depth of elevation 422 mast, when processing is being done on the site to confirm the MCPC crise guideline limits are met. The audit measurements must guideline limits are met. The audit measurements must done by a qualified acoustical engineer

Archaeology

 Should deeply burled archaeological heritage remains be found on the property during site preparation and/or extraction activities, the Ministry of Toutism and Culture should be notified immediately, in the event that human remains are encountered during site preparation and/or extraction, activities associated with the proposed development of the license area, the project proponent, Greenwood Aggregates Limited, should immediately contact the police, the Ministry of Tourism and Culture, Regulation Unit of the Ministry of Consumer and

Variations from the Operational Standards

The following conditions illustrated on this plan vary from the requirements of the provincial standards that apply to licensed pits in Ontario:

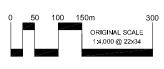
tandard	Overnid

5.1 Fences Fence will be located along edge of treeline in forested areas, and adjaces to access road at entrance to create truck walting area

Туре	Number	Maximum Sound Emission Level at 15m Reference Distance (dBA)
Front End Loader at Extraction Face	1	75
Portable Crushing Plant at Extraction Face	1	84
Portable Screening Plant at Extraction Face	1	88
Dedicated On-Site Haul Trucks	4	82
Permanent Processing Plant which includes	1	90
crushers, screens and a wash plant		
Front End Loaders at the Permanent Processing Plant	2	75

DRAWN: J.A.R. APPROVED: S.G. FILE: January 2016 Site Plans.dwg PLOTTED: 28 Feb. 2017	I ACKNOWLEDGE AND SHALL CARRY ON MY OPERATION IN ACCORDANCE WITH THE SITE PLAN UPON WHICH MY LICENCETS BASED. GREENWOOD AGGREGATES LIMITED PER:	THIS SITE PLAN IS PREPARED THE AGGREGATE RESOURCES FOR A CLASS A LICENCE, CATI	ACT		
AMENDMENT NO.	SITE PLANS APPROVED BY: MINISTRY OF NATURAL RESOURCES DATE:	JEFFREY A. ROLLINGS DATE:			
No. DATE	DESCRIPTIO	N	APP'D		
Amendments					







CERTIFIED TO PREPARE SITE PLANS UNDER SECTION 8(4) OF THE AGGREGATE RESOURCES ACT

115 Sandford Fleming Drive, Suite 200 Collingwood, Ontario L9Y 5A6

> Tel: (705) 444-2565 Fax: (705) 444-2327

Email: info@cctatham.com Web: www.cctatham.com

March 3, 2017 via email: Zsolt.Katzirz@ontario.ca CCTA File 114239

Zsolt Katzirz

Corridor Management Planner MTO - West Region, London 659 Exeter Road London, ON N6E 1L3

Re: Violet Hill Gravel Pit, Town of Mono

3rd Line Access to Highway 89

Dear Zsolt:

Further to our letter of December 22, 2016 and your response of February 8, 2017, we are writing to further explore access to Highway 89 via the 3rd Line to support the proposed Violet Hill gravel pit. While we had previously identified a number of challenges that exist with respect to the use of the 3rd Line (eg. site topography, possible NEC concerns and possible public concerns given the proximity to the hamlet of Violet Hill), such appears to be the only viable option in consideration of MTO access management requirements and associated highway improvements. The intent of this letter is to address the sight lines available at the 3rd Line and the requirements for highway improvements.

Sight Line Assessment

Sight Line Requirements

For a posted speed of 80 km/h, the MTO *Highway Access Management Guideline* requires a stopping sight distance of 185 metres and an entering sight distance of 320 metres for a public road or commercial access to a 2-lane road.

Sight Lines to/from West

To/from the west, existing sight lines are in excess of 320 metres, as evident in the photos of Figure 1. As such, there are no improvements necessary in this regard.

Sight Lines to/from East

The available sight lines to/from the east are illustrated in the photos of Figure 2. As evident, the minimum stopping sight distance of 185 metres is provided, thus ensuring motorists can turn to/from





the 3rd Line in a safe manner (in that they would have sufficient time to see a stopped vehicle, or other hazard, in the road and bring their vehicle to a stop as required).

With respect to the entering sight distance of 320 metres, there are limitations resulting from the horizontal alignment of Highway 89; the vertical alignment does not restrict sight lines as illustrated in Figure 3 (which reflects the vertical profile of Highway 89). Plan 2 attached illustrates the 320 metre required lines of sight for a vehicle stopped on 3rd Line, with the driver situated 3 metres and 5 metres in advance of the through edge of pavement on Highway 89. As noted, the line of sight extends beyond the edge of Highway 89 in the order of 8 to 9 metres (all of which is contained within the Highway 89 right-of-way). However, as evident in the photos of Figure 4, the lands adjacent to the highway do not necessarily obstruct the line of sight. In other words, despite the line of sight extending beyond the edge of the highway, visibility of oncoming vehicles is maintained. It must also be acknowledged that the driver eye height for a truck stopped at 3rd Line is higher than that of a passenger car, and that they would be looking towards the roof lines of oncoming vehicles.

It is further noted that the majority of site related traffic will be destined to/from the east via Highway 89. In this regard, the critical sight lines for trucks exiting the site will be to the west. For trucks entering the site, the critical sight distance corresponds to stopping sight distance for vehicles approaching from behind, which is otherwise satisfied.

In consideration of the above, the existing sight lines to/from the east are also considered appropriate. Relocation of the "Mono Township Line 3 E.H.S." roadway identification sign located approximately 95 metres east of 3rd Line is recommended to improve visibility.

Traffic Operations

A traffic brief was prepared on June 15, 2015 to address the potential impacts of the proposed gravel pit on Highway 89, including consideration for direct access to the highway. The traffic brief concluded that excellent levels of service would be provided at the site access (Level of Service B with delays of 13 seconds or less) through to the 2025 horizon year. While the current proposal is to utilize 3rd Line for access to Highway 89, similar operations are expected given the limited volumes that 3rd Line currently serves. In this respect, the conclusions and recommendations of the traffic brief remain valid.

Highway Improvements

Notwithstanding the good operating conditions anticipated at the site access, the traffic brief also reviewed the need for left and right turn lanes to serve the site. The following were recommended:

- a 60 metre EB right turn taper (to be paved within the existing gravel shoulder area); and
- a WB left turn lane consisting of a 15 metre storage length, 70 metre parallel lane and 160 metre taper (as per MTO standards for a 100 km/h design speed).

Zsolt Katzirz Page 2 of 3 MTO - West Region, London March 3, 2017 The traffic brief further noted that the improvements are based on the site operating at its extraction limit of 1,000,000 tonnes per year and the resulting truck volumes that will be generated. Consideration should be given to a staged approach for the road improvements that reflects the actual amount of material to be extracted and shipped, recognizing that the actual amounts will likely be less, particularly during the opening few years.

A functional plan illustrating the above noted improvements is provided in Plan 1 attached. With respect to the left turn lane, MTO had previously commented on the need to extend the storage length in consideration of the anticipated truck use. While the number of trucks will be limited, even with full capacity operations, a storage length of 30 metres has nonetheless been adopted in accordance with MTO standards. Further to the design standards noted above, the following have been employed:

- a 3.5 metre left turn lane with an alignment as per Figure B9-3 of the MTO Geometric Design Standards for Ontario Highways, including a widening of the highway on the north side and a runout lane consisting of a 30 metre parallel lane measured from the centre of the intersection and a 160 metre taper);
- a 3.5 metre WB through lane where the highway is to be widened;
- a 3.5 metre right turn taper; and
- 3.0 metre gravel shoulders.

Given the existing highway right-of-way, it is expected that the improvements can be accommodated without impact to private properties. It is also noted, that the provision of the WB left turn lane will result in a road widening on the north side which will further improve visibility to/from the east.

Closing

We trust the above has demonstrated the availability of appropriate sight lines at 3rd Line and the intended improvements to support the proposed gravel pit. Should you have any questions or comments on the above, please do not hesitate to contact us.

Yours truly,

C.C. Tatham & Associates Ltd.

Michael Cullip, P.Eng

Director, Manager – Municipal & Transportation Engineering

MJC:mjc

copy: Sam Greenwood, Greenwood Construction (sam@greenwoodconst.ca)

I:\2014 Projects\114239 - Violet Hill, Mono Twp\Documents\Correspondence\L - MTO - 3rd Line Access.doc

Zsolt Katzirz Page 3 of 3 MTO - West Region, London March 3, 2017







looking east to 3rd Line from 320 metres to the west



Violet Hill Gravel Pit

Figure





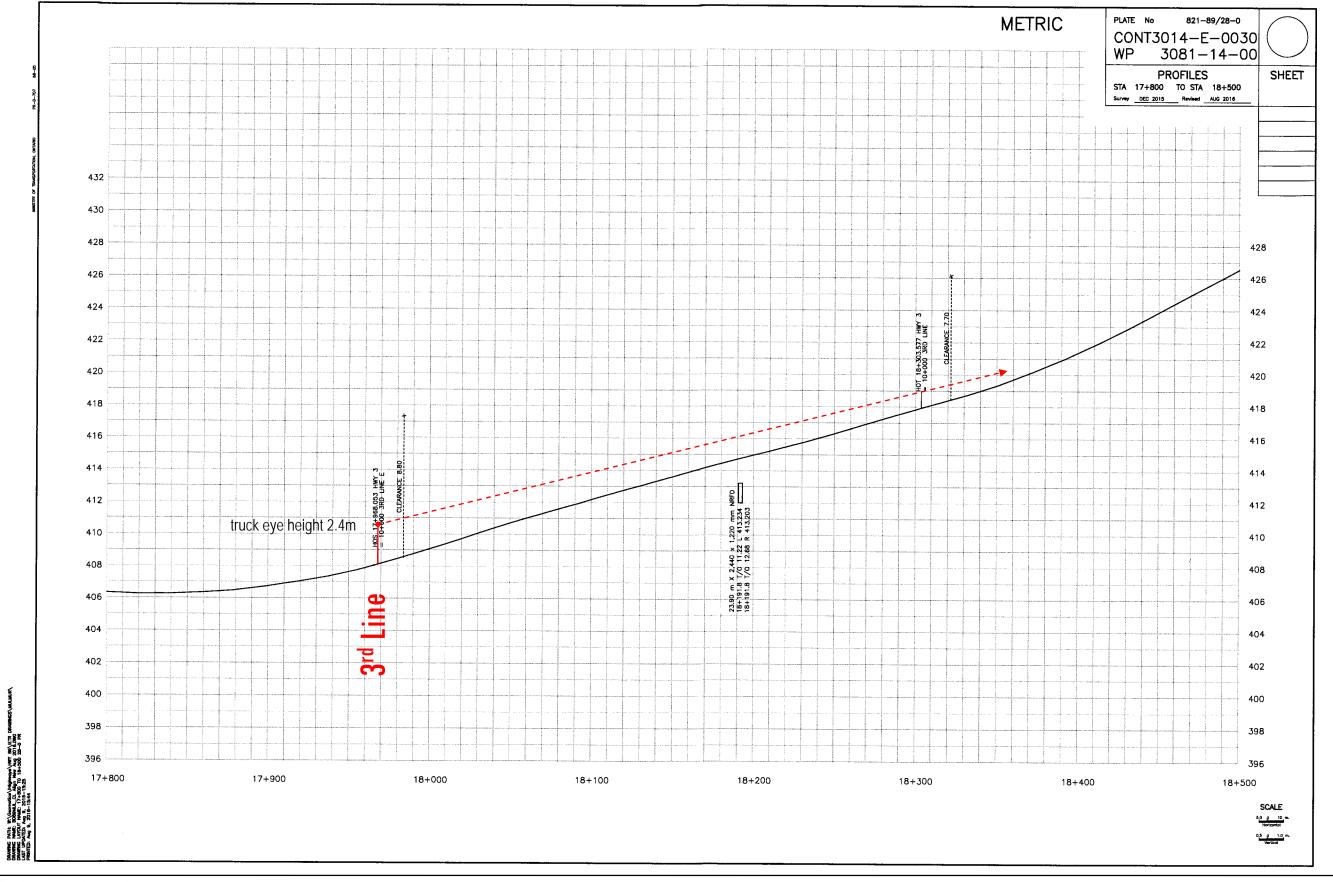






looking west to 3rd Line from 320 metres to the east







Violet Hill Gravel Pit

Figure



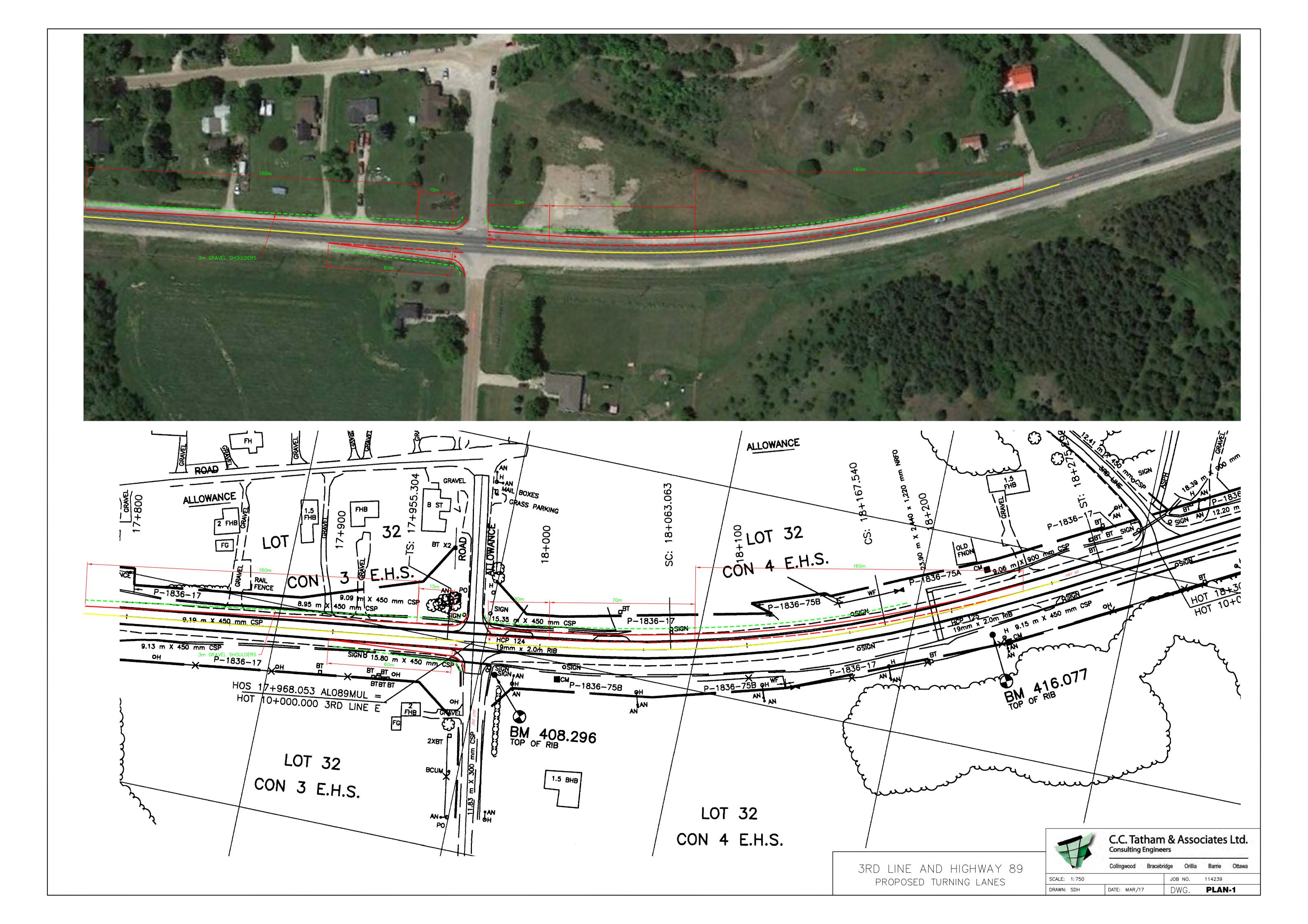




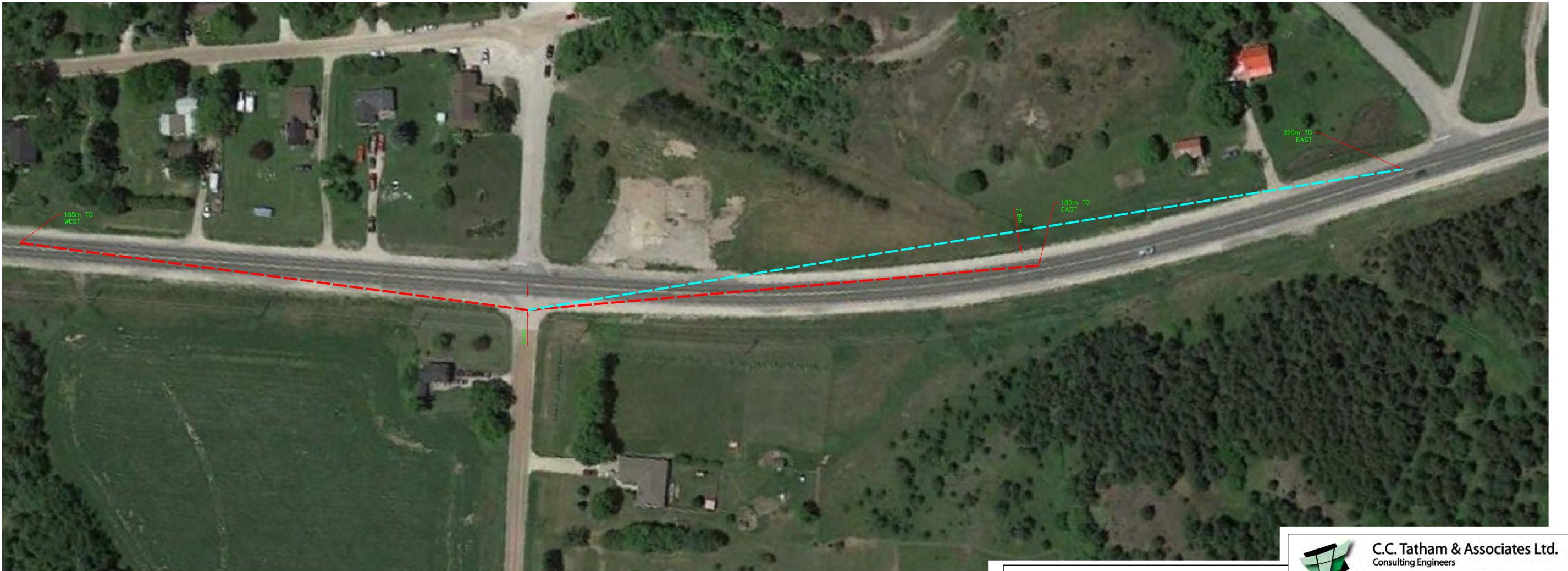












3RD LINE AND HIGHWAY 89 SIGHTLINES

Collingwood Bracebridge Orillia Barrie Ottawa

SCALE: 1: 750

JOB NO. 114239

DWG.

PLAN-2

DATE: MAR/17

DRAWN: SDH



trinityconsultants.com



March 1, 2017

Sam Greenwood

Greenwood Construction Company Limited 205467 County Rd. 109 Amaranth, ON L9W 0V1

RE: Greenwood Construction Company Limited Option 2 Entrance/Exit (Third Line)

Dear Mr. Greenwood:

Trinity Consultants Ontario Inc. (Trinity) has prepared this letter to comment on the newly proposed Greenwood Construction Company Limited (Greenwood) haul route for the Violet Hill Pit (Pit) that is located on Part Lots 30, 31 and 32, Concession 4 in the Township of Mono, County of Dufferin, Ontario.

Greenwood has proposed to construct an alternate entrance/exit to the Pit; referred to as "Option 2" in the attached site plan. Option 2 is a shorter onsite haul route that decreases the travelling distance of trucks by approximately 75% from the original route (Option 1). Greenwood has identified that the internal haul route extending from the public road to the entrance will be paved, and recycled asphalt would be laid for the remainder of the route. Since travel distance plays a key role in the generation of road dust, total dust from truck traffic is expected to be significantly lower when compared to the Option 1 entrance originally assessed in the air modelling report. As such, Trinity does not have any concerns with this relocation from an air quality perspective.

Should there be any questions, please do not hesitate to contact me at (416) 391-2527 extension 30 or at cscullion@trinityconsultants.com.

Yours truly,

Trinity Consultants Ontario Inc.

hailop Sull

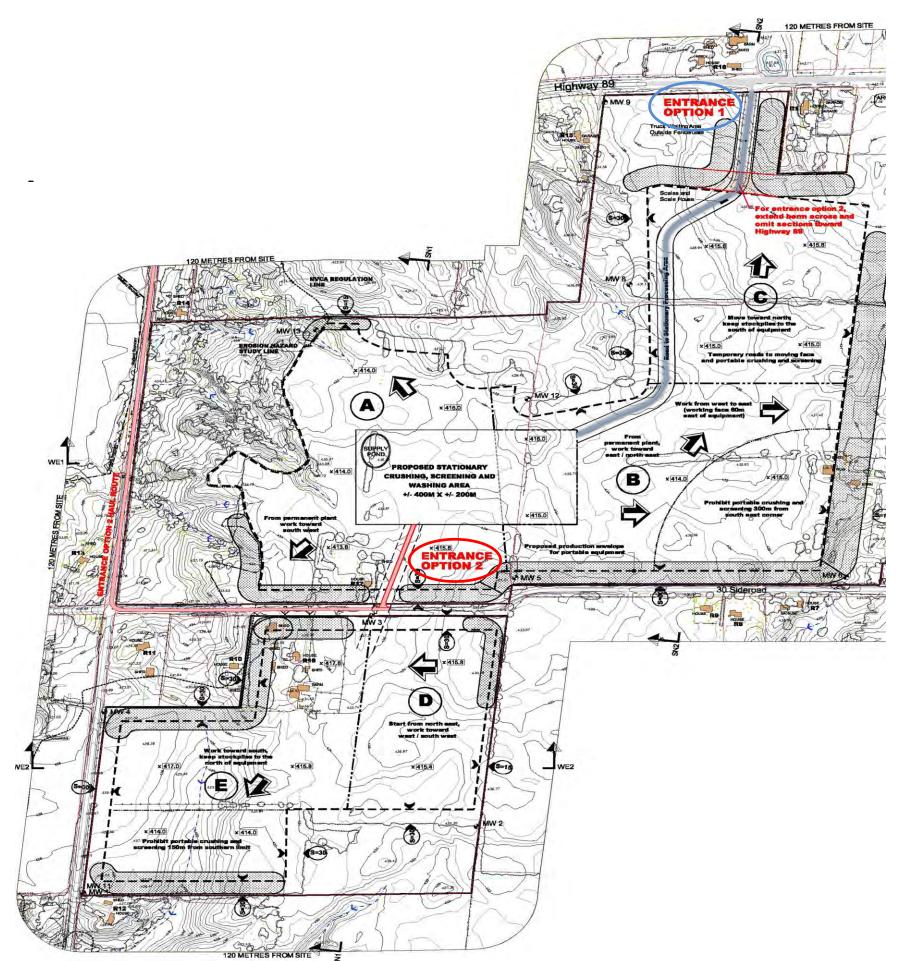
Christopher Scullion Managing Consultant

Attached

1. Site Plan Image

Greenwood Construction Company Limited

March 1, 2017







MEMORANDUM

TO: Sam Greenwood, Greenwood Aggregates Limited VIA E-MAIL

FROM: John Emeljanow

DATE: March 2, 2017

RE: Sound Impact Analysis

Violet Hill Pit

FILE: 114-310

Our understanding is that the Ministry of Transportation is not permitting direct access from the proposed pit to Highway 89, as was shown on the Site Plans at the time our noise impact study was prepared. As a result, an alternate entrance option (Option 2) is being considered. We have assessed the impact the alternate entrance has on the on-site noise mitigation requirements. Our findings are summarized below.

The alternate site entrance location (Option 2) is to the south of the permanent processing plant where internal haul trucks were to cross 30 Sideroad to bring aggregate from the southern portion of the site to the processing plant.

Our assessment indicates that moving the site entrance to the Option 2 location has no impact on the noise mitigation requirements in Areas A, B, D and E. For Area C, the northern berm that had returns along the site entrance (Option 1) could be simplified by joining the two berms and eliminating the returns. In addition, the height of these berms can be reduced by 0.5 m. See Figure 1 attached. All other mitigation recommendations (i.e. direction of extraction, etc.) for Area C remain unchanged from our original report.

If there are any questions or if additional information is needed, please do not hesitate to call.

J:\2014\114310\000\Memos\Site Entrance Option 2.wpd

